## Limiting Nusselt number for multiparticle system under dynamic condition

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 $(Received 9 July 1990)$ 

#### **INTRODUCTION**

**MUCH WORK** has been done on the theoretical prediction of particle-fluid transfer coefficients for a multiparticle-fluid system under the steady-state condition (e.g. refs.  $[1-4]$ ), but less attention has been focused on those under the dynamic condition [5]. It has usually been assumed that transfer coefficients under steady-state and dynamic conditions are the same. The purpose of this work is to examine if these particle-fluid transfer coefficients are identical. The present study is confined to a low flow rate region, and based on the free surface model [6] which has successfully been used in the studies of transfer rate in multiparticle-fluid systems  $[1, 3]$ .

#### **SPHERICAL UNIT CELL**

Let us consider heat conduction in the concentric spherical cell of radii  $R$  (for solid particle) and  $R_0$  (for fluid envelope). A temperature change imposed over the outer fluid surface results in heat transfer between the particle and fluid at the particle surface. When there exists no heat source or sink within the particle, the system is described as

$$
\frac{\partial T_{\rm F}}{\partial t} = \alpha_{\rm F} \frac{1}{r^2} \frac{\partial}{\partial r} \left( r^2 \frac{\partial T_{\rm F}}{\partial r} \right) \quad \text{for } R < r < R_{\rm o} \tag{1}
$$

$$
\frac{\partial T_{\rm s}}{\partial t} = \alpha_{\rm s} \frac{1}{r^2} \frac{\partial}{\partial r} \left( r^2 \frac{\partial T_{\rm s}}{\partial r} \right) \quad \text{for } r < R \tag{2}
$$

$$
T_F = T_S
$$
 and  $k_F \frac{\partial T_F}{\partial r} = k_S \frac{\partial T_S}{\partial r}$  at  $r = R$ . (3)

Suppose that a sinusoidal temperature change,  $T<sub>o</sub>$ , is given over the outer surface of the fluid envelope :

$$
T_o = T_o \cos \omega t \quad \text{at } r = R_o. \tag{4}
$$

The asymptotic solutions for fluid and solid temperatures can be expressed, respectively, as  $T_F = Re[\hat{T}_F \exp(i\omega t)]$  and  $T_s = Re[\hat{T}_s \exp(i\omega t)],$  where  $\hat{T}_F$  and  $\hat{T}_s$  are complex amplitudes. The temperature on the particle surface and the heat flux from the fluid to the solid surface are also expresse in terms of  $Re[(\hat{T}_s)_{r=k}$  exp (i $\omega t$ )] and  $Re[k_s(\partial \hat{T}_s/\partial r)]_{r=R}$  $\times$  exp (i $\omega t$ )], respectively.

#### **LIMITING NUSSELT NUMBER UNDER DYNAMIC CONDITION**

A particle-fluid Nusselt number is defined as

$$
Nu = \frac{2R}{k_{\rm F}} \frac{k_{\rm s} \left(\frac{\partial T_{\rm s}}{\partial r}\right)_{r=R}}{T_{\rm F}^* - (T_{\rm s})_{r=R}} \tag{5}
$$

where  $T_F^*$  is a representative value of the fluid temperature, such as the volume-mean or cup-mixing average. The numerator and denominator on the right-hand side of equation (5) are functions of time under the dynamic condition. However, if Nu is constant, the Nusselt number can be extended under the dynamic condition.

On the other hand. the temperature change can be ex-

pressed as the sum of its harmonic components. Similar to equation (5), the limiting Nusselt number is defined for each component as

$$
\hat{N}u = \frac{2R}{k_{\rm F}} \frac{k_{\rm S} \left(\frac{\partial \hat{T}_{\rm S}}{\partial r}\right)_{r=R}}{\hat{T}_{\rm F}^{*} - (\hat{T}_{\rm S})_{r=R}} \tag{6}
$$

where  $\hat{T}_{\text{F}}^*$  is the complex amplitude of the representative value of fluid temperature, i.e.  $T_F^* = Re[\hat{T}_F^* \exp(i\omega t)]$ . If  $\hat{N}u$ is considered constant for the components, the Nusselt number is well defined under the dynamic condition. In this case the definitions based on equations (5) and (6) become equivalent.

The Nusselt number depends upon the representative value of the fluid temperature,  $T_F^*$ . Pfeffer and Happel [1] assumed the outer surface temperature to be  $T_{\rm F}^*$ . Miyauchi [2] pointed out that the cup-mixing value should be taken as  $T_F^*$  even in the limiting case of zero flow rate. In any event, the representative value of fluid temperature is considered to fall between the outer surface temperature,  $T<sub>o</sub>$ , and the volume-mean temperature,  $T_v$ .

If the limiting Nusselt number is well defined, its value is obtained by taking the limit at  $\omega = 0$  of equation (6) as:

for  $T_{\rm F}^* = T_{\rm o}$ 

$$
Nu^{\circ} = \frac{2}{1 - \frac{1}{\xi_{o}} + \frac{1}{2\gamma\xi_{o}}(\xi_{o} - 1)^{2}(\xi_{o} + 2)}
$$
(7)

for  $T_v^* = T_v$ 

$$
Nu^{0} = \frac{2}{1 - \frac{3}{2}\frac{\xi_{0}^{2} - 1}{\xi_{0}^{3} - 1} + \frac{3}{2\gamma}\left(\frac{1}{5}\frac{\xi_{0}^{5} - 1}{\xi_{0}^{3} - 1} + \frac{\xi_{0}^{2} - 1}{\xi_{0}^{3} - 1} - 1\right)}
$$
(8)

where

$$
\gamma = \frac{C_S \rho_S}{C_F \rho_F} \tag{8a}
$$

$$
\xi_o = \frac{R_o}{R} \,. \tag{8b}
$$

The limiting Nusselt numbers given by equations (7) and (8) are shown in Fig. 1, where the fluid volume fraction,  $\varepsilon_b$ , is  $1 - (R/R_0)^3$ .

As y increases,  $Nu^0$  approaches the limiting Nusselt number under the steady-state condition :

for  $T_F^* = T_{\rm o}$ 

$$
Nu^{0} = \frac{2}{1 - \frac{1}{\xi_{0}}}
$$
 (9)

for  $T_F^* = T_v$ 

$$
Nu^0 = \frac{2}{1 - \frac{3}{2} \frac{\xi_0^2 - 1}{\xi_0^3 - 1}}.
$$
 (10)

### **NOMENCLATURE**

- **c** specific heat of fluid [J kg ' K '] i: r.tn.5. clTor
- $K_A$  adsorption equilibrium constant  $[m^x \text{ kg}^{-1}]$   $\varepsilon_b$  fluid volume fraction<br>
thermal conductivity  $[W \text{ m}^{-1} K^{-1}]$   $\varepsilon_p$  intraparticle void fraction<br>  $N_H$  Nurselt number
- *k* thermal conductivity  $[W \ m^{-1} K^{-1}]$ <br>*Nu* Nusselt number  $\zeta_{\infty}$
- 
- *Nu* Nusselt number  $\vec{\xi}_0$   $R_0/R$ <br> *R* radius of solid particle [m]  $\rho$  density [kg m<sup>-3</sup>] R radius of solid particle [m]  $\rho$ <br>R<sub>0</sub> radius of spherical cell [m]  $\omega$
- 
- particle Reynolds number
- $r$  radial distance variable from the center of the particle [m] Superscripts
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- *T* immerature  $[K]$   $T_m$  amplitude of sinusoidal temperature change  $T_m$  amplitude in complex for frequency input amplitude of sinusoidal temperature change  $\overrightarrow{a}$  amplitude in complement with frequency  $\omega$  imposed on the outer  $\overrightarrow{a}$  representative value. with frequency  $\omega$  imposed on the outer surface [K]  $t$  time [s].

#### Greek symbols **F** fluid

- $\alpha$  thermal diffusivity,  $k/(C\rho)$  [m<sup>2</sup> s<sup>-1</sup>] o outer surface<br>  $\gamma$   $C_{S\rho_S}/C_{F\rho_F}$  for heat transfer;  $\varepsilon_n + \rho_S K_A$  for linear S solid
- $\gamma$  C<sub>S</sub> $\rho_s/C_F\rho_r$  for heat transfer;  $\varepsilon_p + \rho_s K_A$  for linear is solid adsorption v dume-mean. adsorption



FIG. I. Limiting Nusselt numbers under the dynamic condition : (a)  $N\bar{u}^0$  vs  $\gamma$  at  $\varepsilon_b = 0.4$ ; (b)  $Nu^0$  vs  $\varepsilon_b$  at  $\gamma = 0.5$ and  $\infty$ .

In fact, equations (9) and (IO) agree with the expressions obtained by Miyauchi [2] for the limiting steady-state Nusselt numbers.

A similar development may be made for mass transfer according to the heat--mass analogy. For example, dynamic

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- $R_0$  radius of spherical cell [m]  $\omega$  angular frequency [rad s  $\lambda$ ].<br>  $Re$  particle Reynolds number

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- 
- 

# Subscripts<br>F fl

- 
- 
- 
- 

limiting Sherwood numbers for a linear adsorption system [7] are obtained from equations (7) and (8) by replacing  $y$ by  $\varepsilon_p + \rho_S K_A$ . It can be easily shown that, when there is heat generation/sink (or production/disappearance of species by chemical reaction) within the particle, limiting Nusselt (or Sherwood) numbers under the dynamic condition coincide

# **EXAMPLE 20 IN THE STATE OF A DYNAMIC NUSSELT NUMBERS AT LOW FLOW RATES**

with those under the steady-state condition.

In this section, a computer simulation is conducted with a model system to examine any difference between the Nussclt numbers under steady-state and dynamic conditions, The difference is large when  $\gamma$  is small, i.e. solid liquid system.

Suppose that a heat pulse is imposed on water flowing into a packed column of glass heads. The conditions and physical properties used for the calculation are listed in Table  $\frac{1}{0.5}$   $\frac{1}{0.6}$   $\frac{1}{0.7}$   $\frac{1}{0.8}$  I. When the flow rate is in the laminar flow region, the Nusselt number for this system is expected to agree with the limiting value. The values of  $\widehat{Nu}^0$  calculated are shown in Fig. 2 as a function of  $\omega$ . The response signals can be prcdicted from the dispersion-concentric model [8]. Angular frequency of harmonics contained in the response signal is less than 0.3 rad  $s^{-1}$ . Figure 2 indicates that the limiting Nusscit number for this system may be regarded as constant in this frequency range. Therefore, the limiting Nusselt numbers under the dynamic condition are found to be  $Nu^0 = 7$ with  $T_{\rm F}^* = T_{\rm o}$  and  $Nu^0 = 15$  with  $T_{\rm F}^* = T_{\rm v}$ . On the other hand, the limiting Nusselt values under the steady-state condition are 12.5 and 22.5 when  $T_{\rm F}^* = T_{\rm o}$  and  $T_{\rm V}$ , respectively.

Table i. Data used for the prediction of temperature

Fluid, water:	density specific heat thermal conductivity	$1000 \text{ kg m}^{-3}$ 4180 J kg <sup>-1</sup> K <sup>-1</sup> $0.586$ W m <sup>-1</sup> K <sup>-1</sup>
Particle, glass beads : radius		$0.002 \; \mathrm{m}$
density		2500 kg m $^{-3}$
specific heat		670 J kg $\frac{1}{2}$ K <sup>-3</sup>
thermal conductivity		$0.88$ W m <sup>-1</sup> K <sup>-1</sup>
Column length:		0.01 <sub>m</sub>
Bed void fraction:		0.4
Interstitial fluid velocity:		$0.625 \times 10^{-3}$ m s <sup>-1</sup> : $Re = 1$
Axial thermal dispersion coefficient:		$0.46 \times 10^{-6}$ m <sup>2</sup> s <sup>-1</sup>



FIG. 2. Frequency dependence of  $\widehat{Nu}^0$  for the glass beadswater system. Physical properties are given in Table 1.

The response curves calculated from equilibrium and dynamic Nusselt numbers are illustrated in Figs. 3(a) and (b), respectively, in the cases of  $T_F^* = T_0$  and  $T_V$ . The difference between the response curves calculated with dynamic and steady-state Nusselt numbers, is evaluated in terms of the r.m.s. error,  $\varepsilon$ . Since fluid temperature  $T_F^*$  is between  $T_n$  and  $T_{V}$ , it is expected that careful measurements will enable us to distinguish the steady-state and dynamic Nusselt numbers.

When the flow rate decreases, the response signals calculated with dynamic Nusselt numbers approach those with steady-state values. Therefore, it becomes difficult to detect the difference between dynamic and steady-state Nusselt numbers. For large values of  $\gamma$  for the gas-solid system, dynamic Nusselt numbers approach steady-state values at low flow rates.

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FIG. 3. Comparison of impulse response curves calculated with steady-state and dynamic Nusselt numbers (curves are normalized to have unitary area,  $\int_0^\infty T_F dt = 1$  s): (a)  $T_{\rm F}^* = T_{\rm o}$ ; (b)  $T_{\rm F}^* = T_{\rm V}$ .

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